

# Mounting Instructions for the QB-MAG Repeater Action

## Before you begin

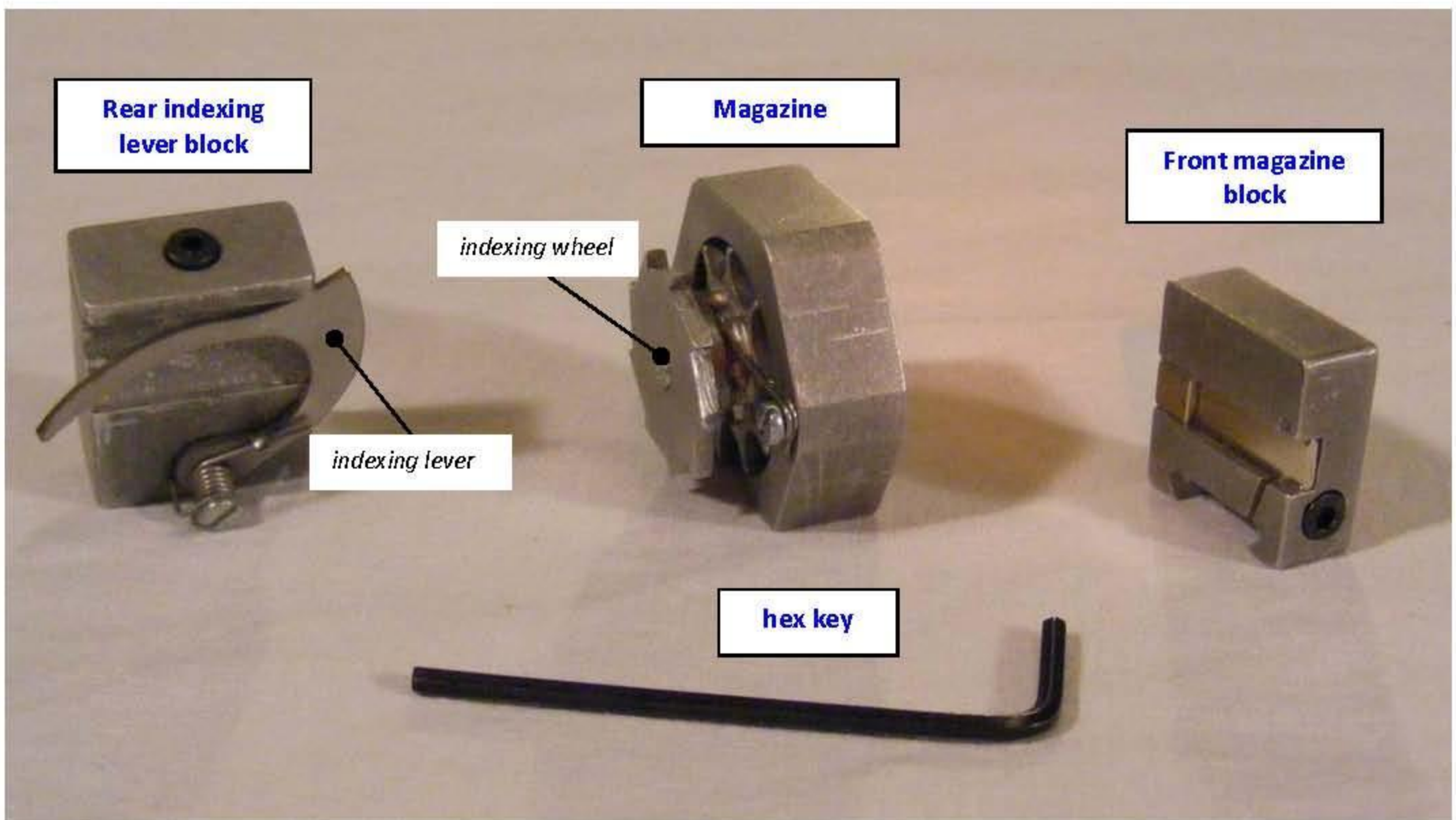


**Safety first!**

Before installing the repeater action, it is important that you ensure your rifle has **NO AMMO IN IT** and that the safety is in the 'ON' position!

## Kit Contents

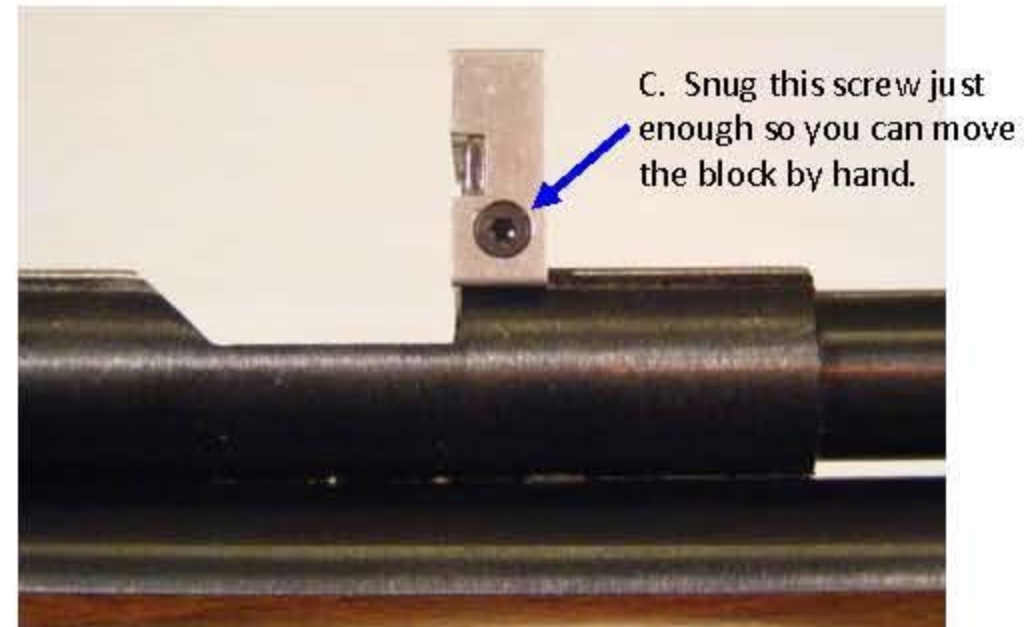
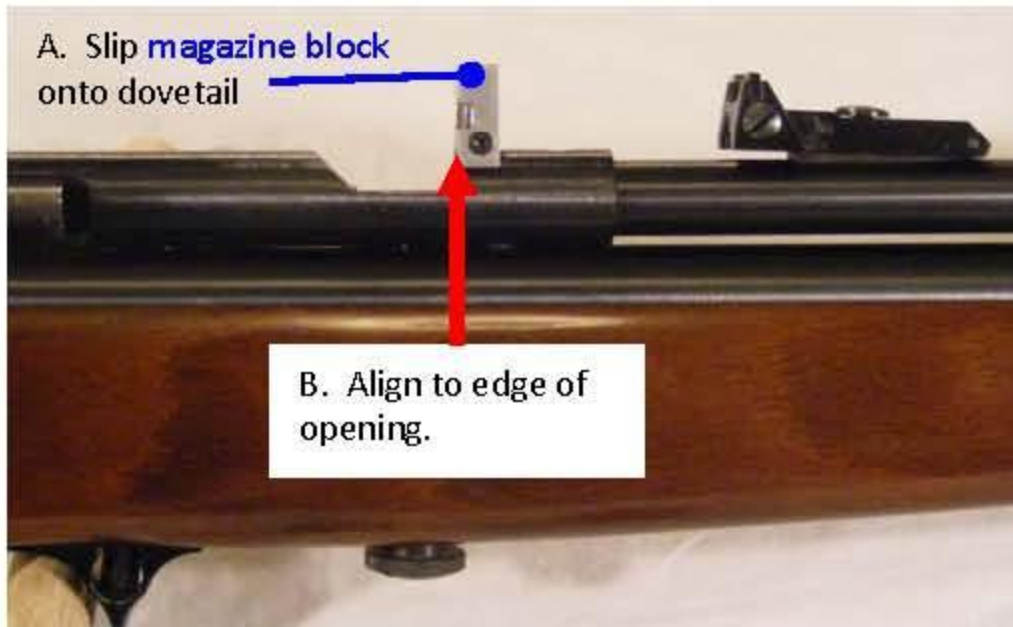
Please check your kit to confirm all parts are present:



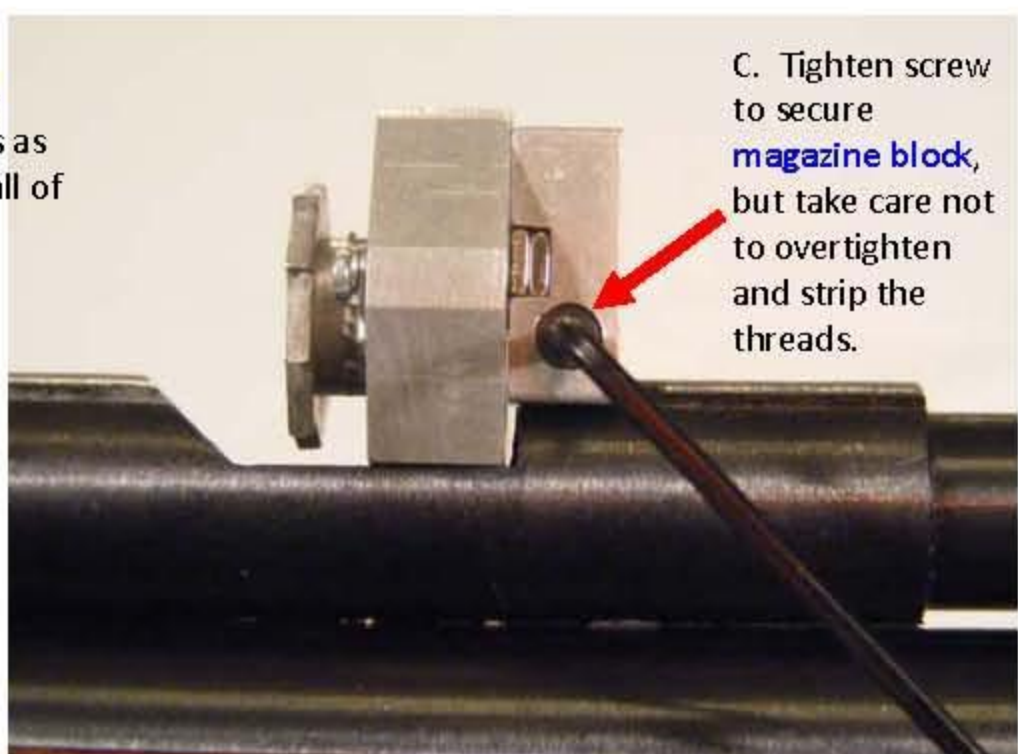
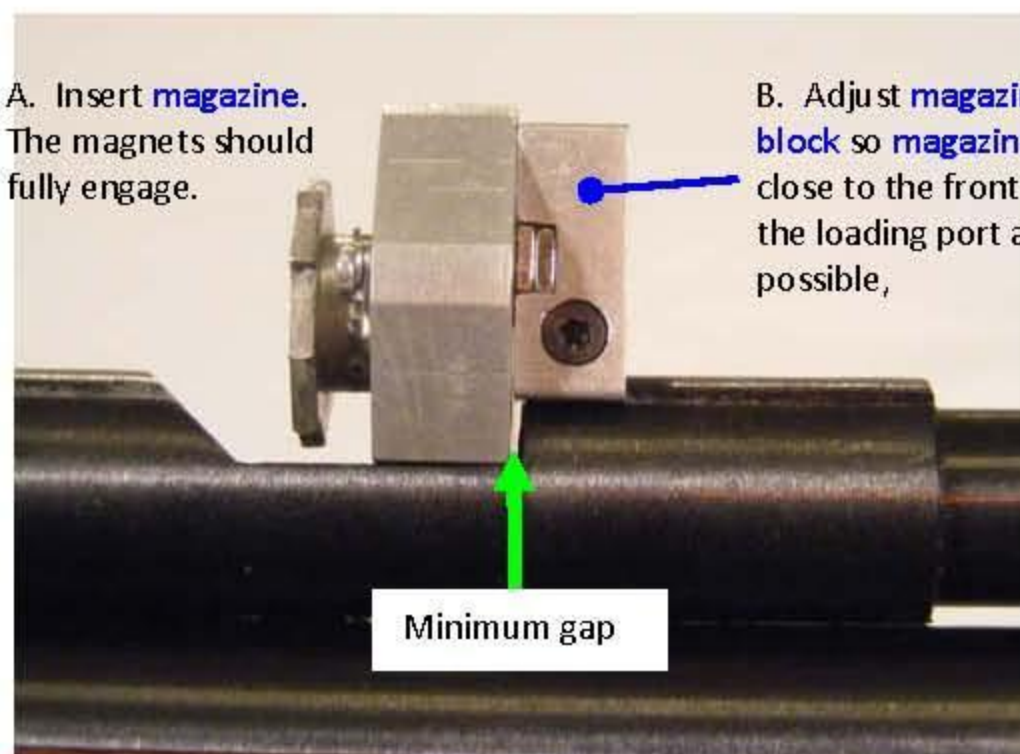
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## Installation

1. Begin by taking your rifle and pull the bolt all the way back so the bolt probe is as far back as it will go.
2. Slide the **magazine block** onto the rifle's dovetail as shown. Snug the screw just enough so it doesn't slide around on its own but will allow you to fine tune its position.



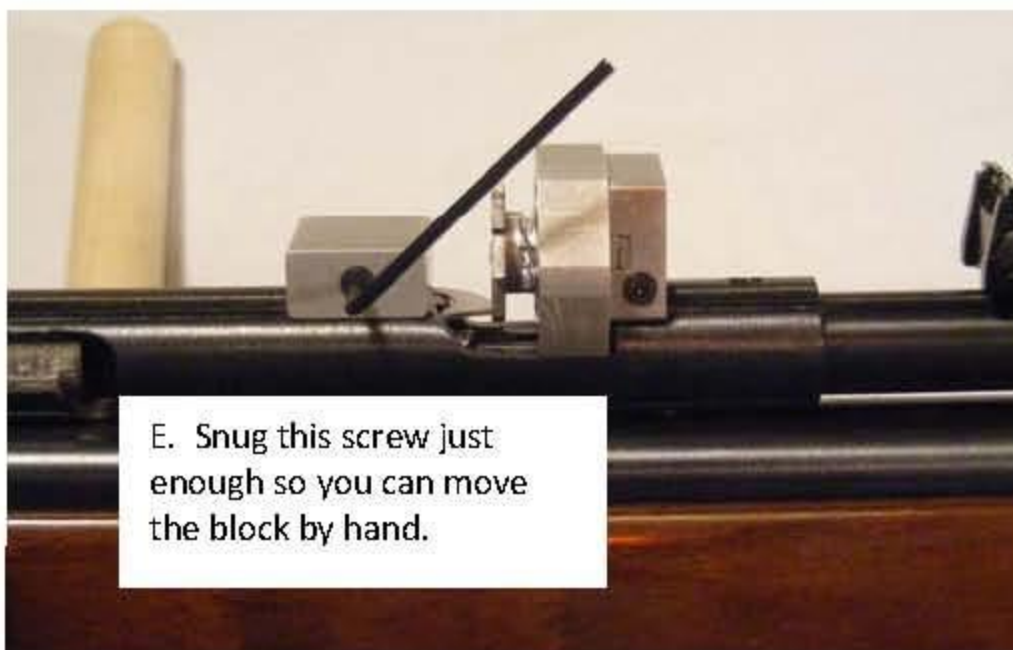
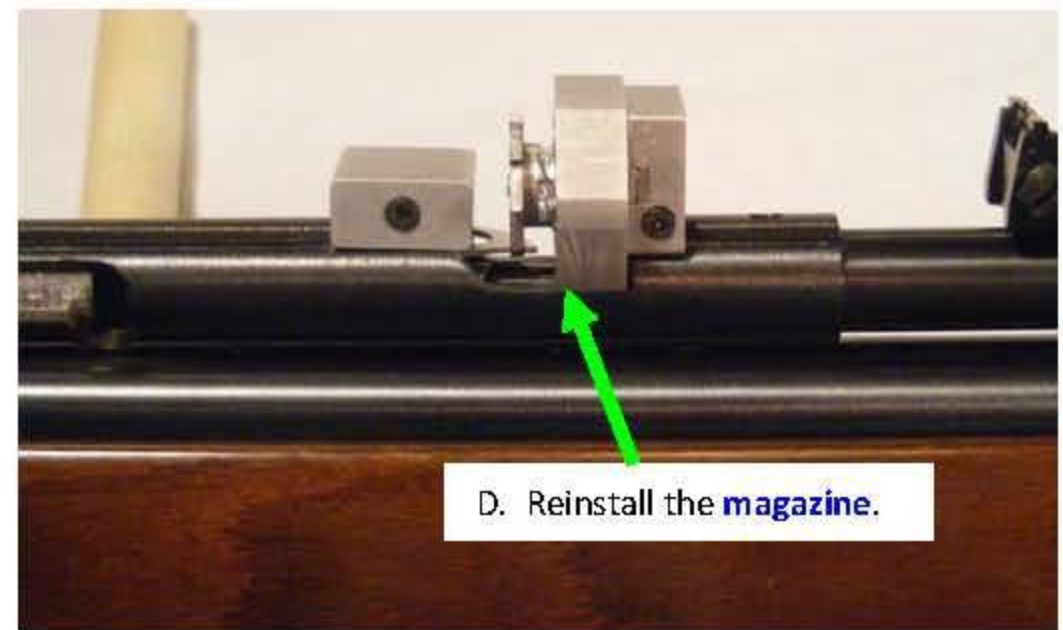
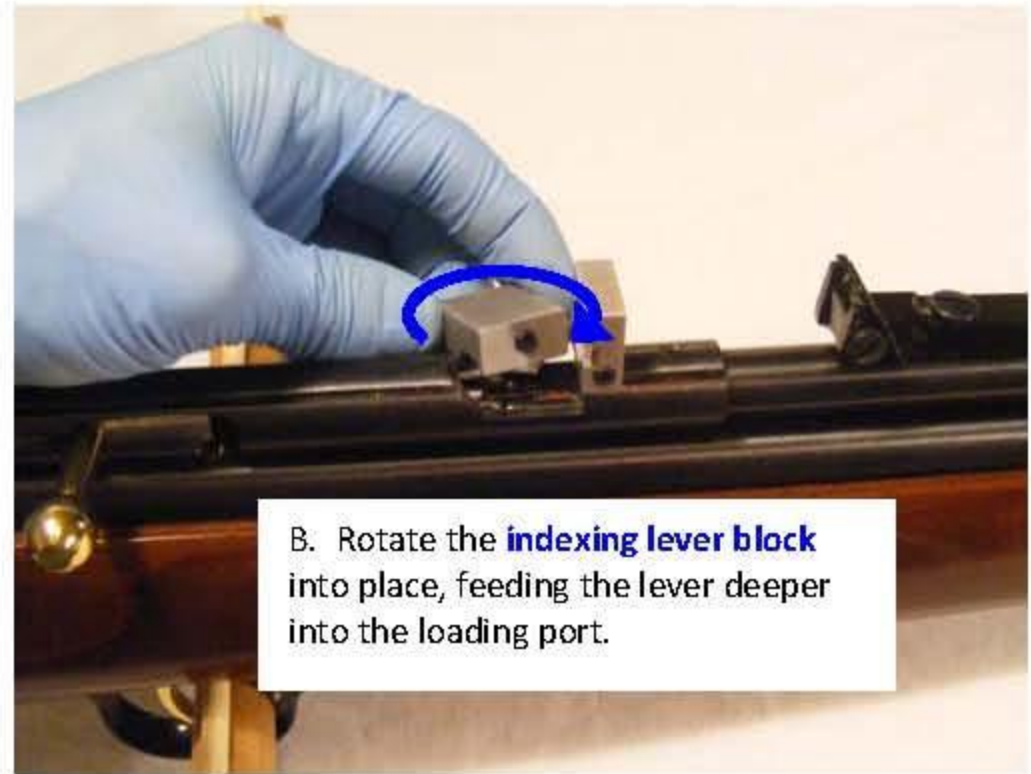
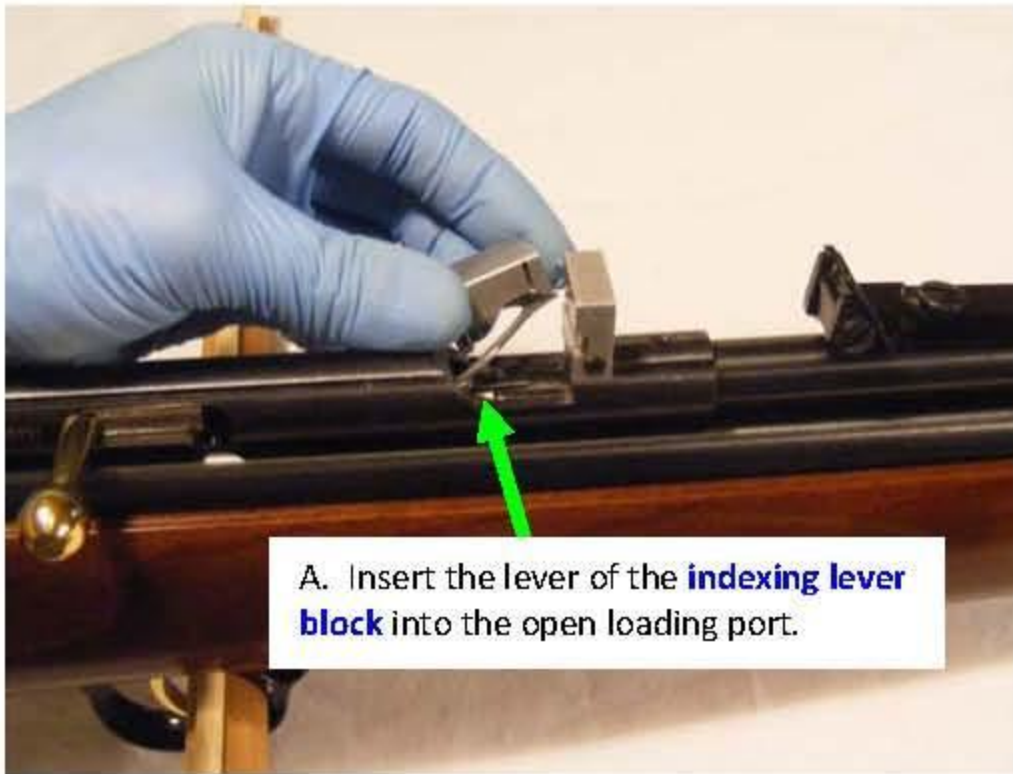
3. Place the **magazine** into the **magazine block**. Adjust the position of the **magazine block** so the **magazine** fits as closely to the front wall of the loading port as possible, then tighten the screw.





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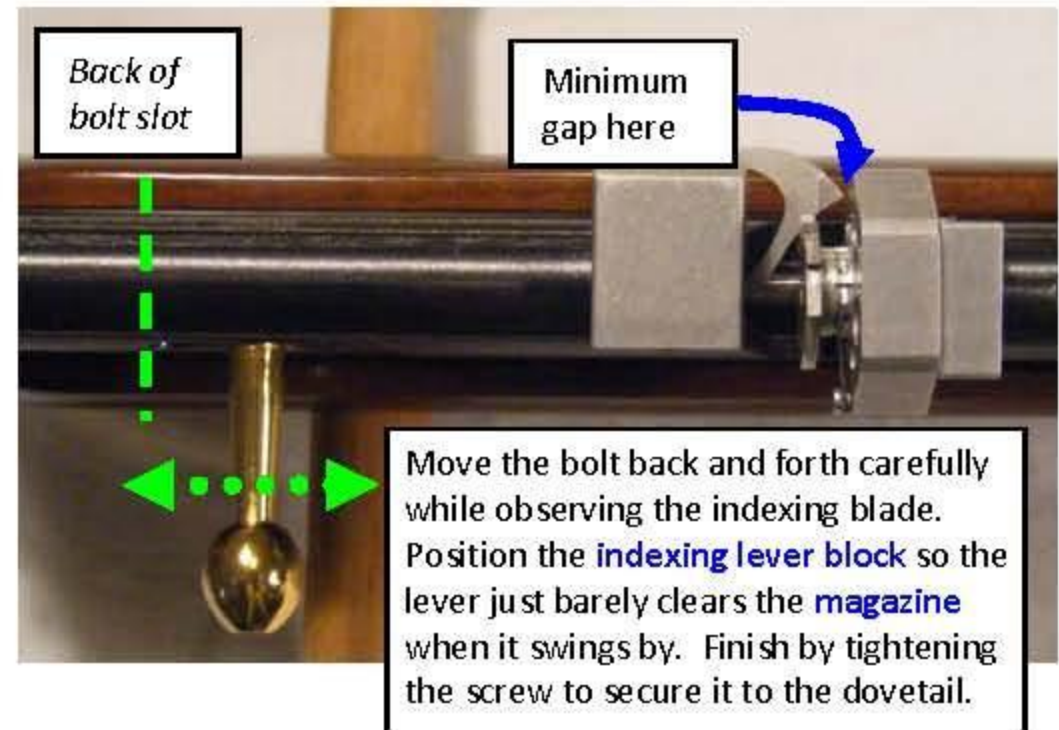
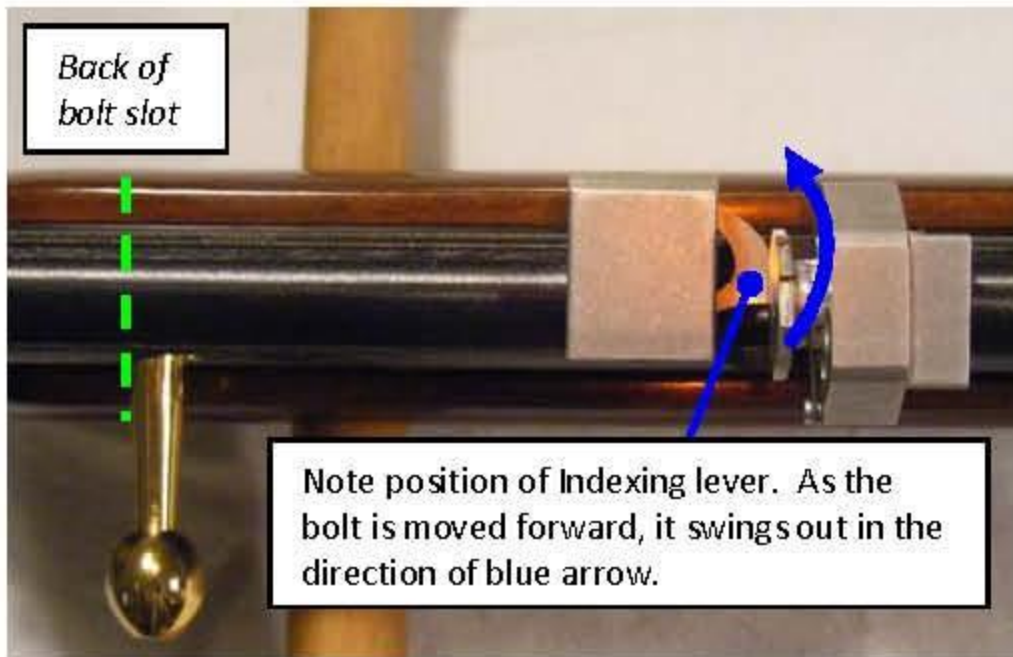
4. Now install the **indexing lever block** as follows:





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5. Fine tune the position of the **indexing lever block** as follows:



6. Congratulations! You are now done with installation.

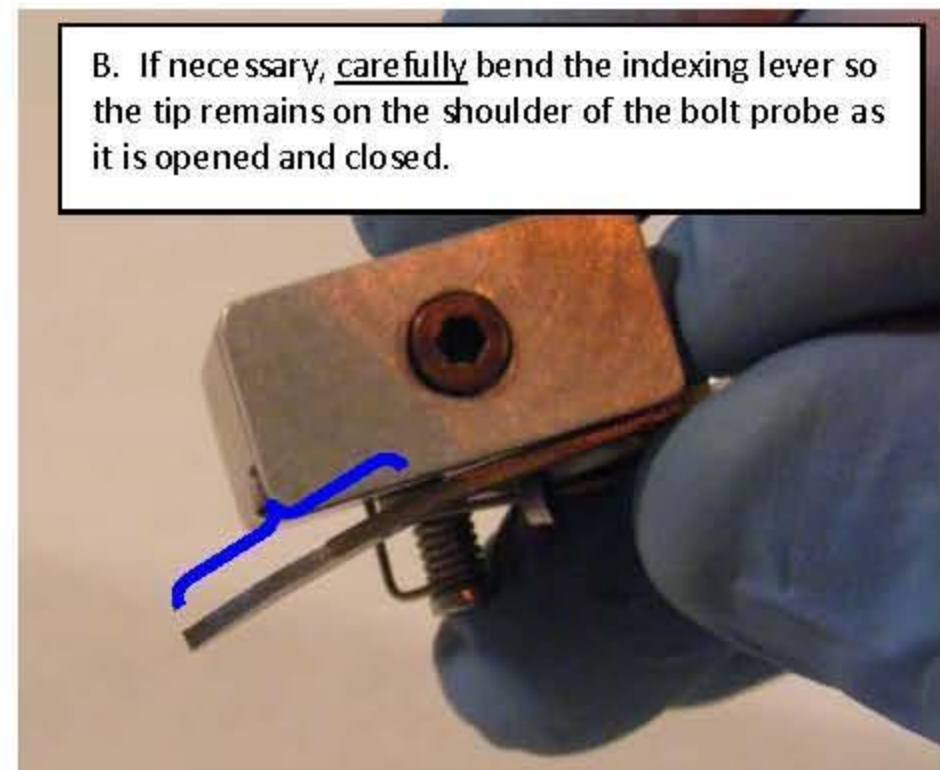
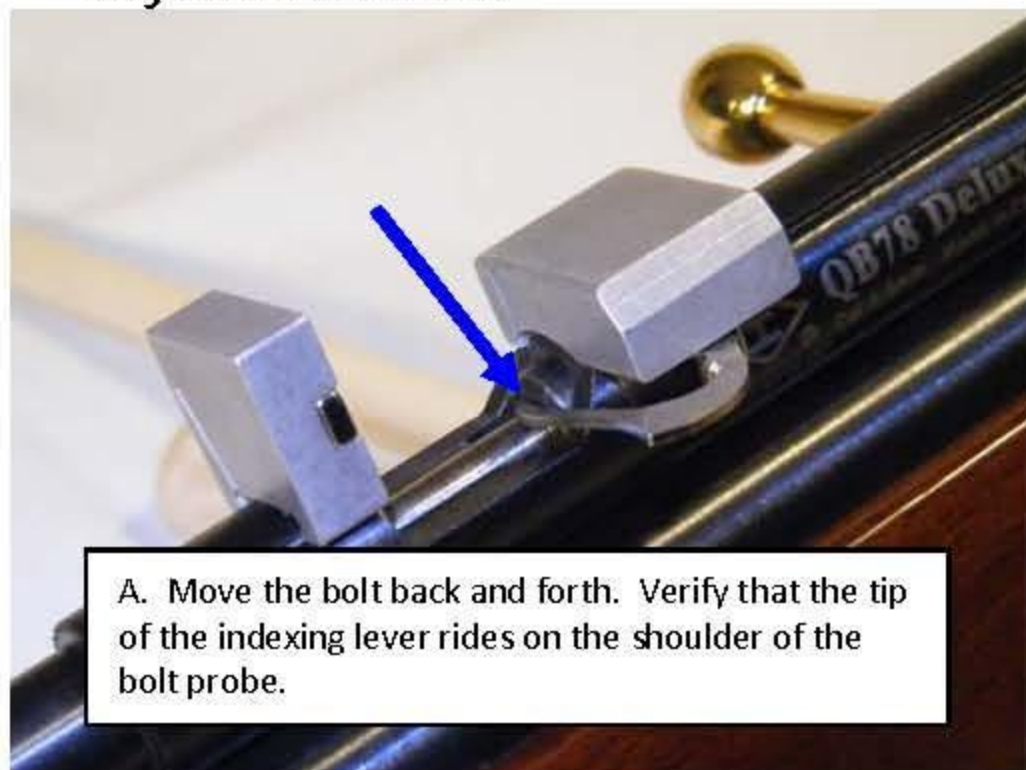
Cycle the bolt a few times and watch the magazine. You should see it index (rotate) to the next pellet chamber as the bolt is opened.

## Adjustment

7. Because every rifle is just a little different, the indexing lever may need to be adjusted for proper operation.

Firstly, it is important to understand that the tip of the indexing lever rides on the shoulder of the bolt probe as it moves back and forth. The lever has a gentle bend to help it do that.

If you find that it slips off the shoulder when cycling the bolt, *carefully* adjust the bend to help it stay on the shoulder.

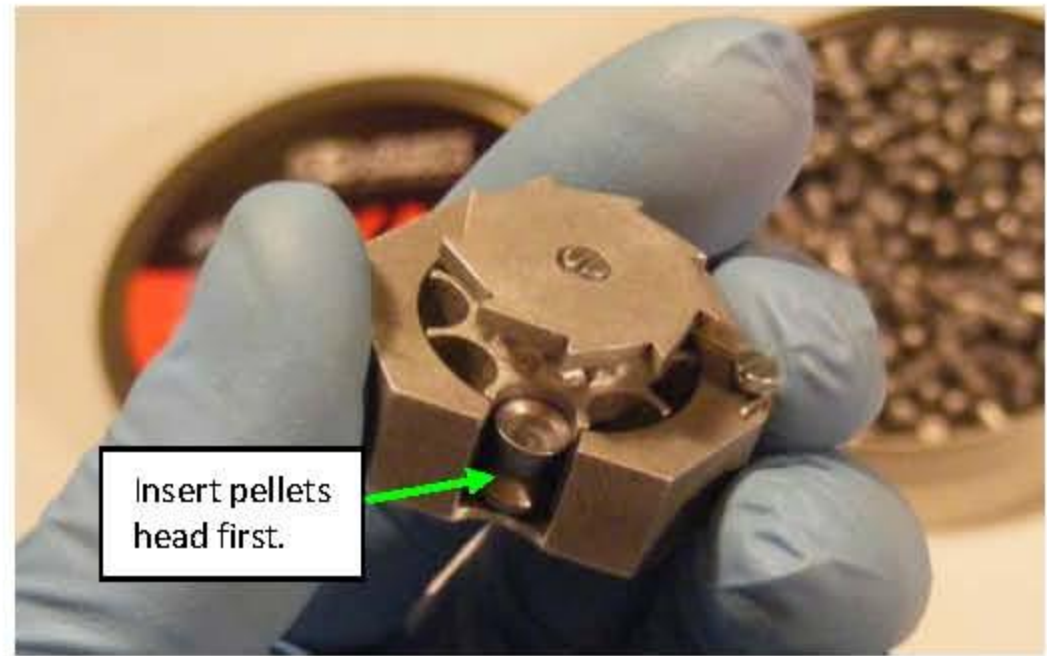




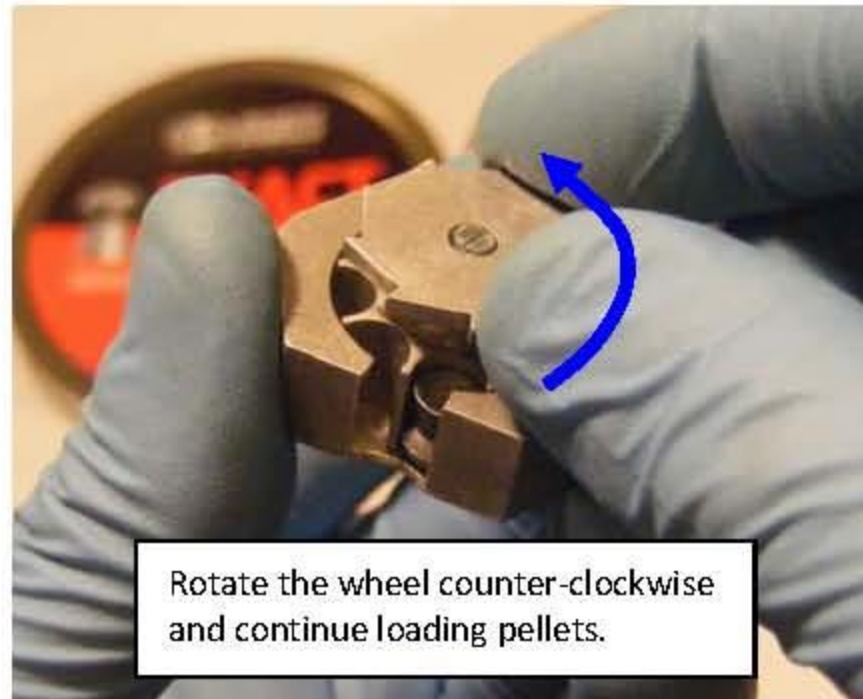
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## Loading the Magazine

8. You are now ready to load the magazine. Place a pellet head first into the first chamber.



9. Move the star wheel counter-clockwise to continue filling each chamber.



If you do not plan to attach the **magazine** to the **magazine block** for immediate use, you may leave the last chamber empty.

...OR...

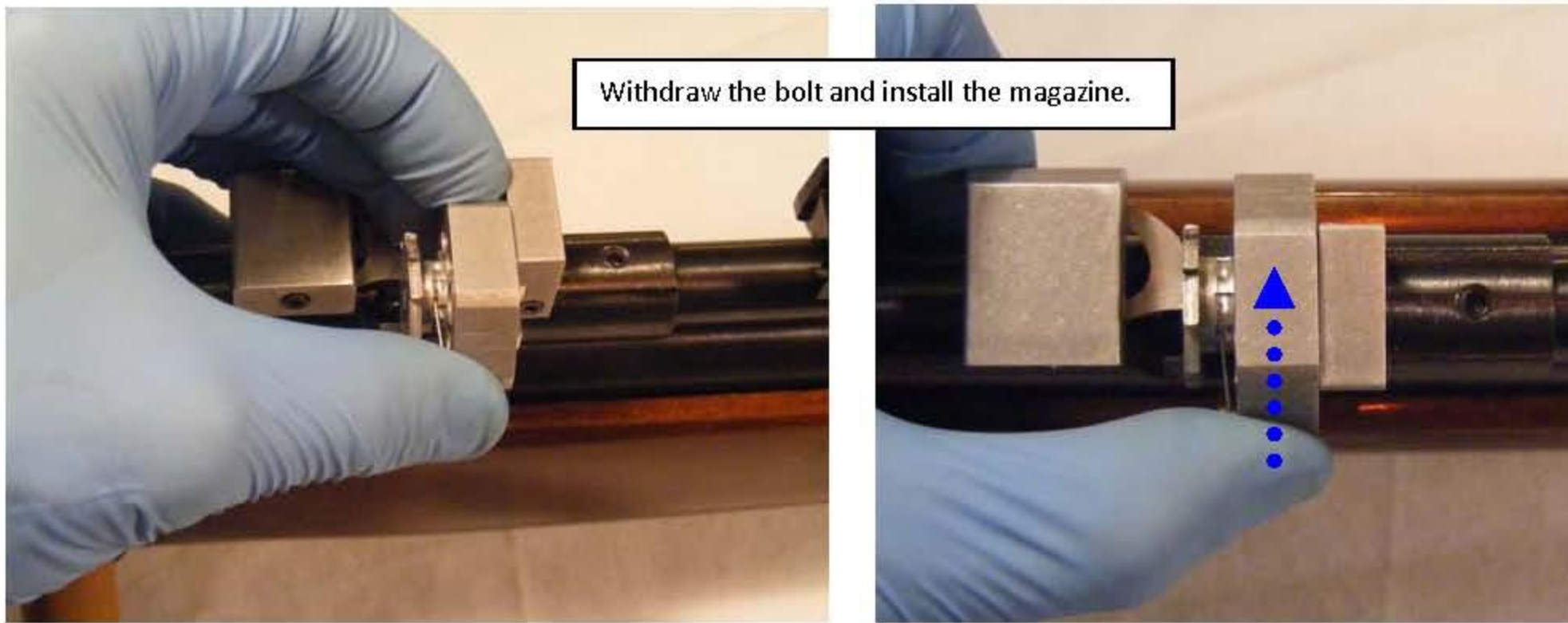
If you plan to use it right away, fill all chambers and then rotate the wheel to an in-between setting so the last pellet is captured.





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10. When you are ready to insert the magazine, pull back the bolt and slide it into place.



*TIP: If you have an extra magazine, leave the last chamber empty and use the magnet to attach it to the side of your rifle's barrel until you are ready for it.*



11. You are now ready to enjoy your new QB-Mag. Simply pull the bolt back to advance the magazine and drop another pellet into the chamber, then close the bolt and it's ready to fire.

Shoot safely!